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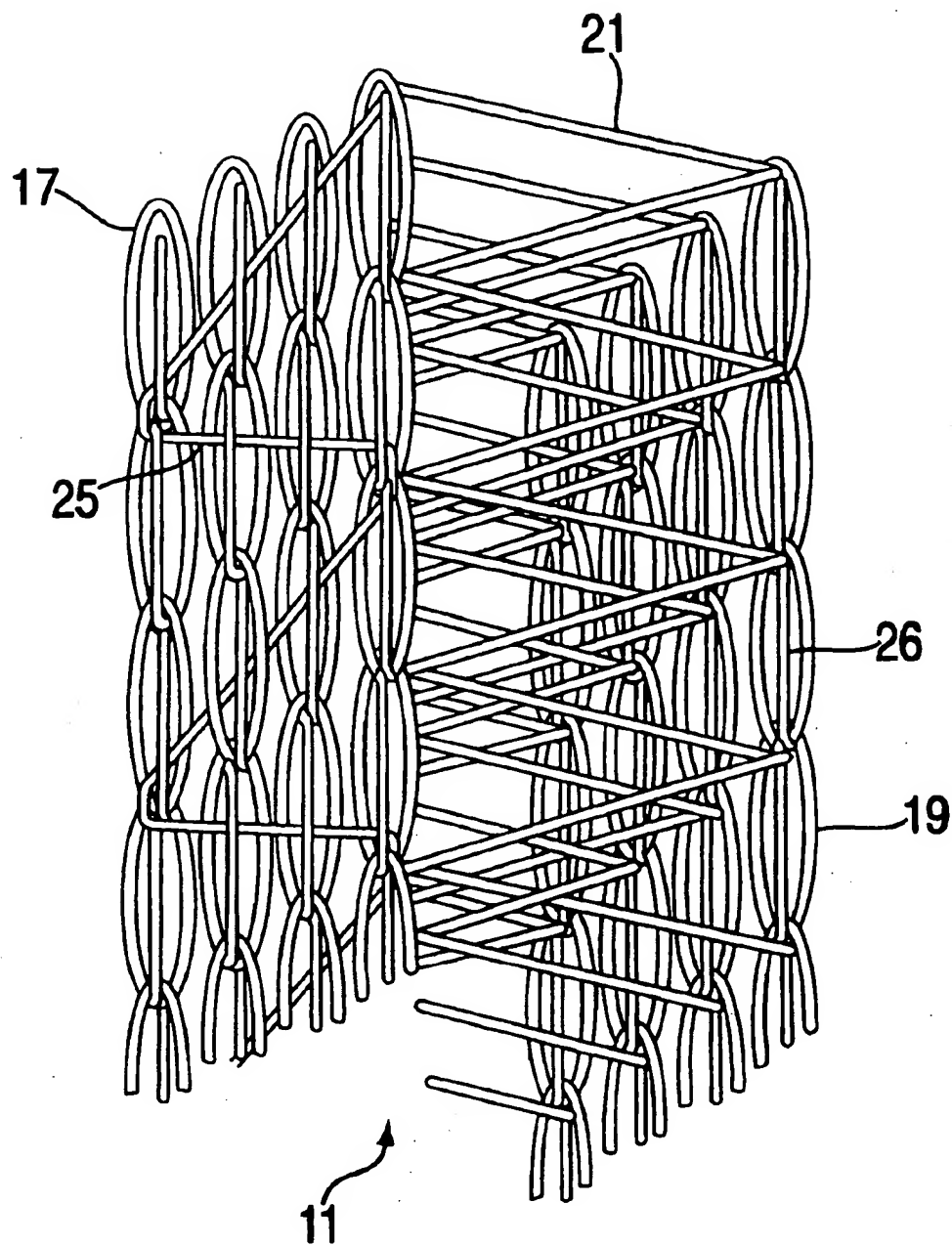
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FIG. 1

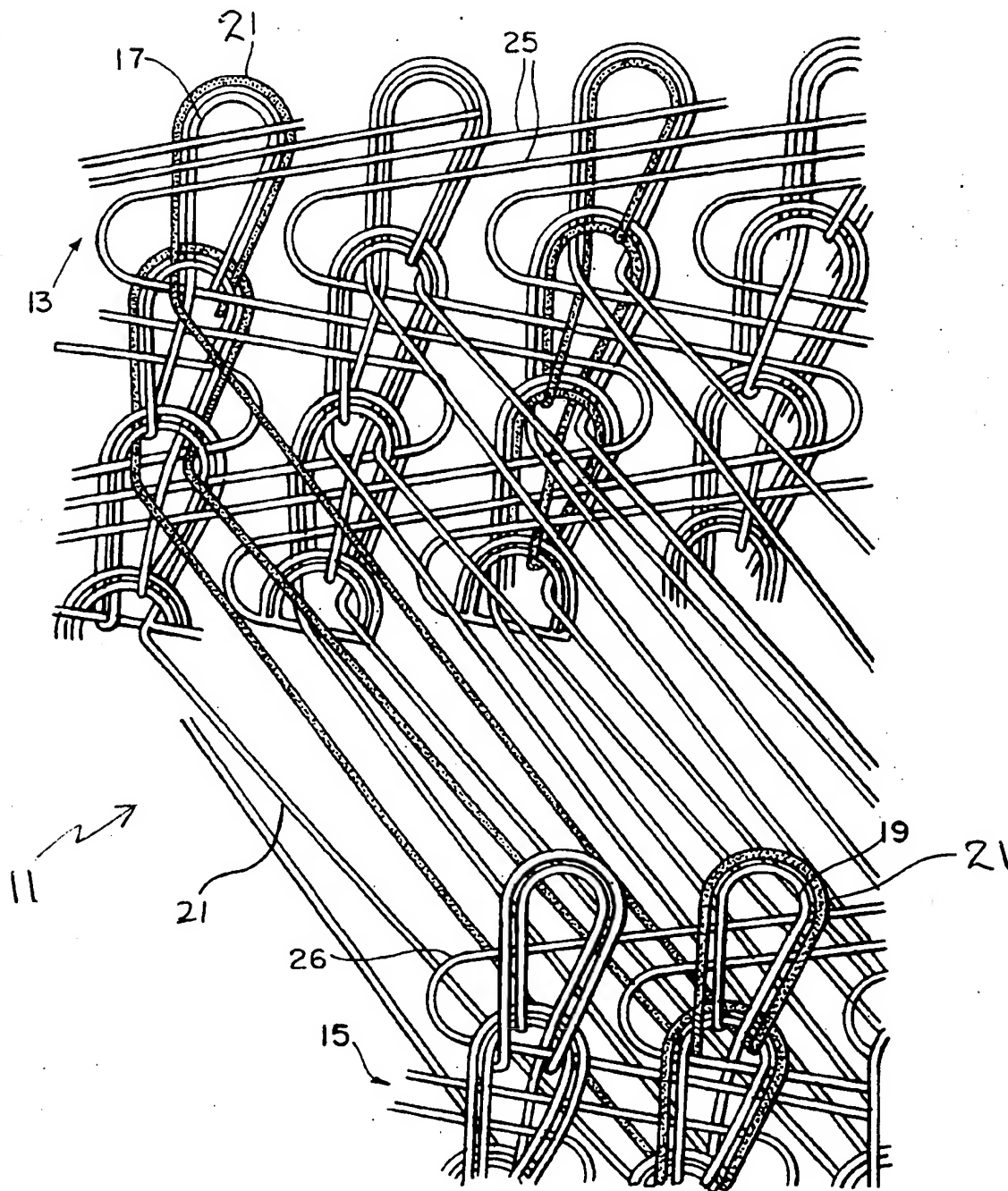


FIG. 2

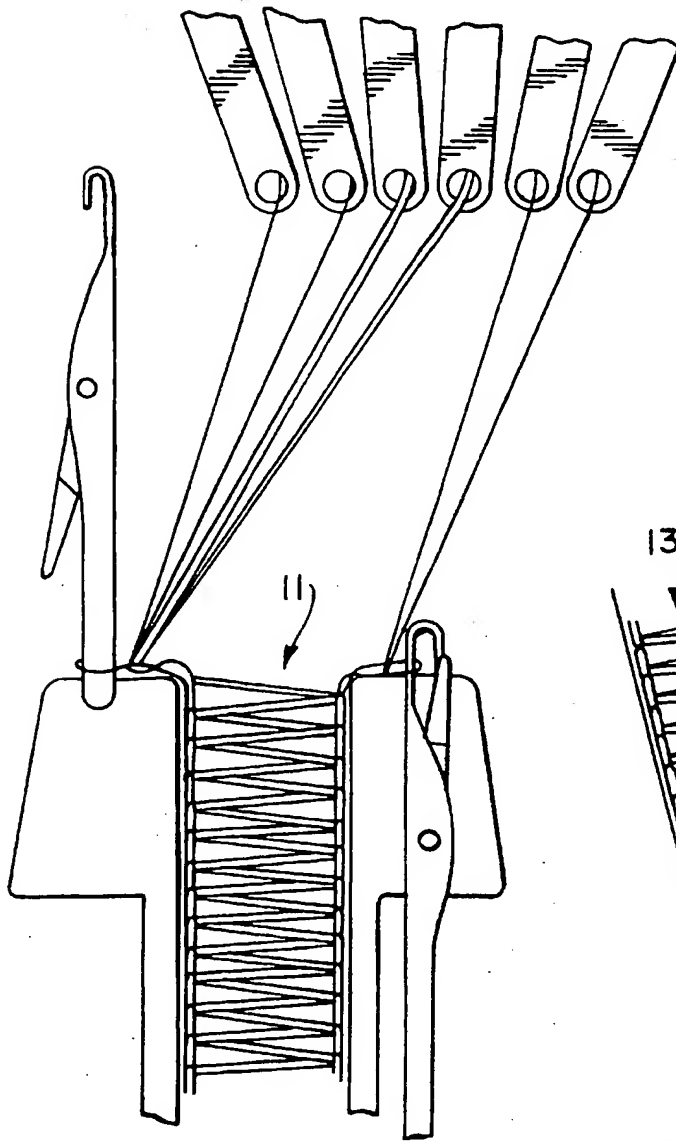


FIG. 3

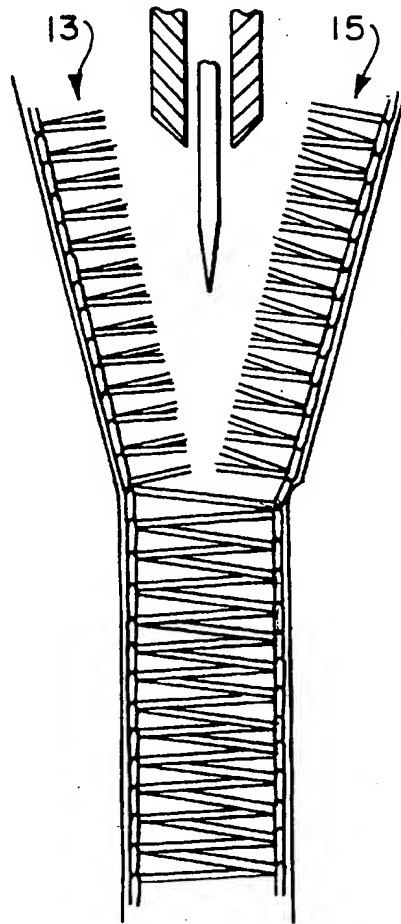


FIG. 4

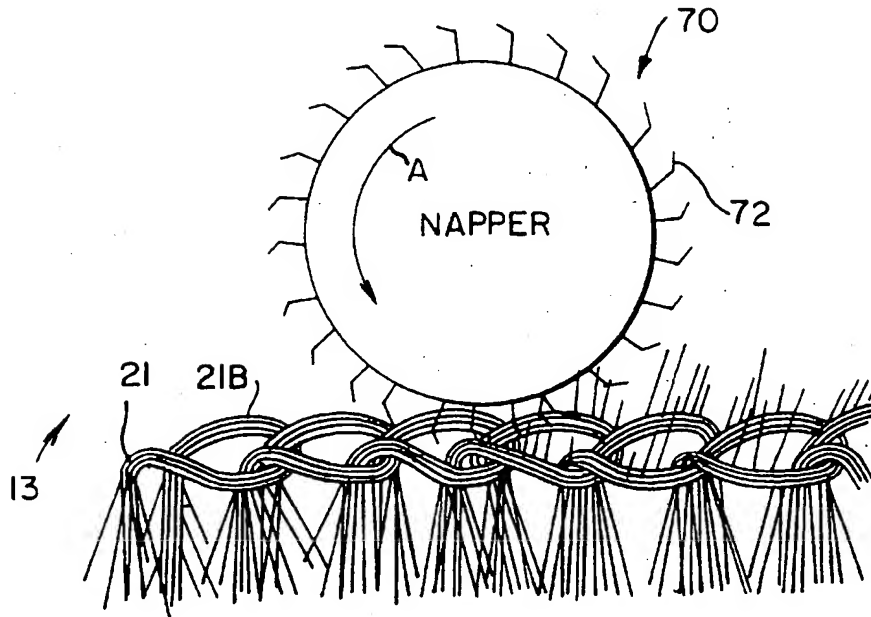


FIG. 5

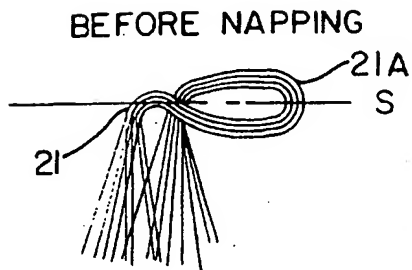


FIG. 6A

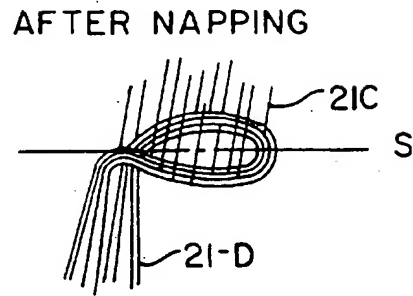
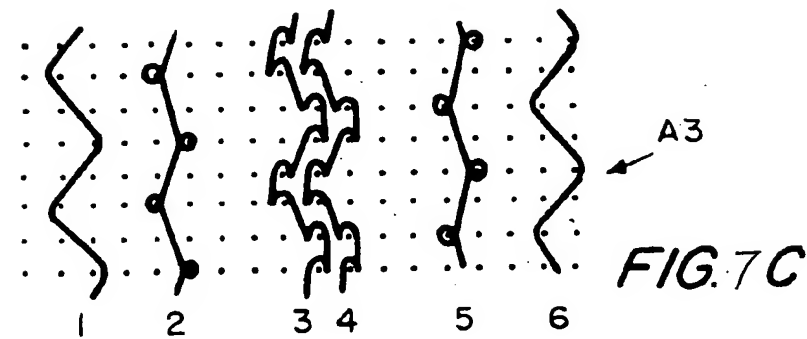
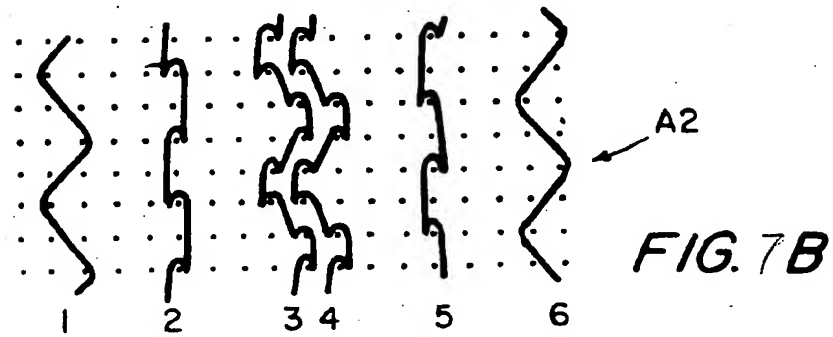
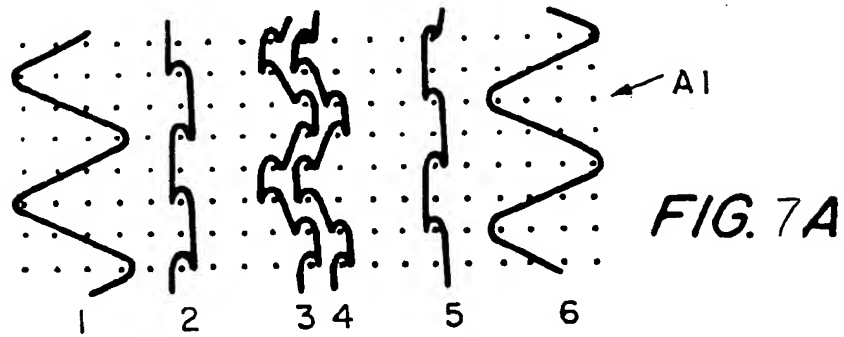


FIG. 6B



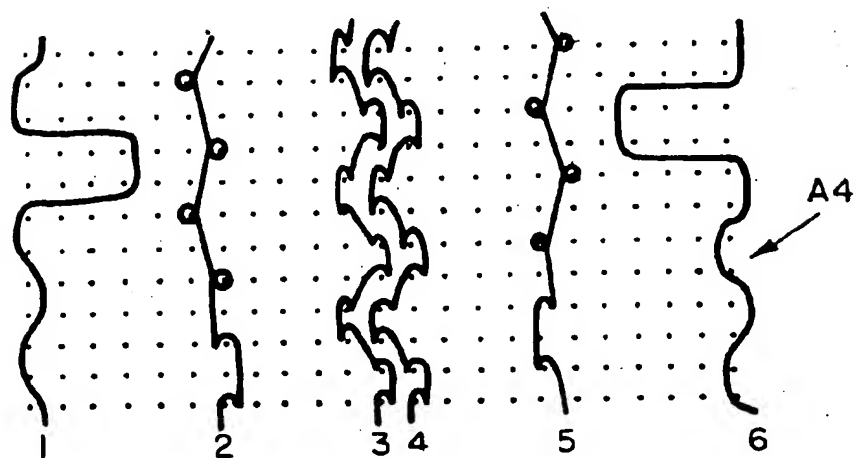


FIG. 7D

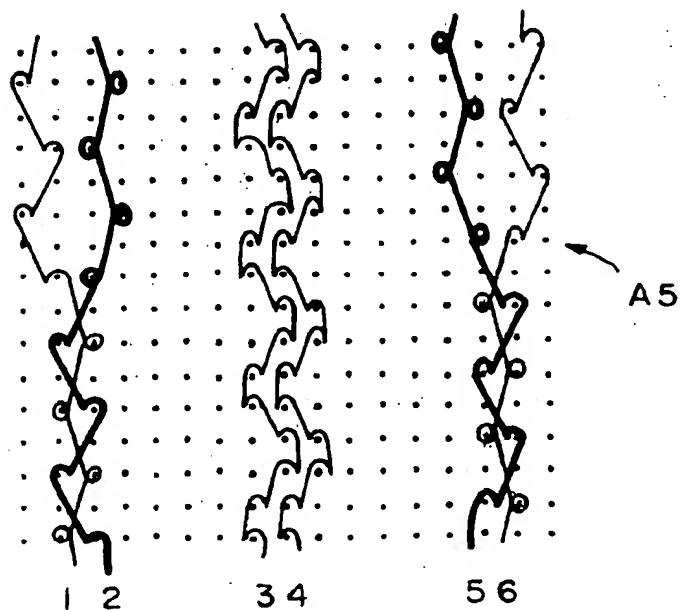


FIG. 7E

DIRECTION ON PILE
BEFORE STRETCHING AFTER STRETCHING
IN WIDTH DIRECTION IN WIDTH DIRECTION

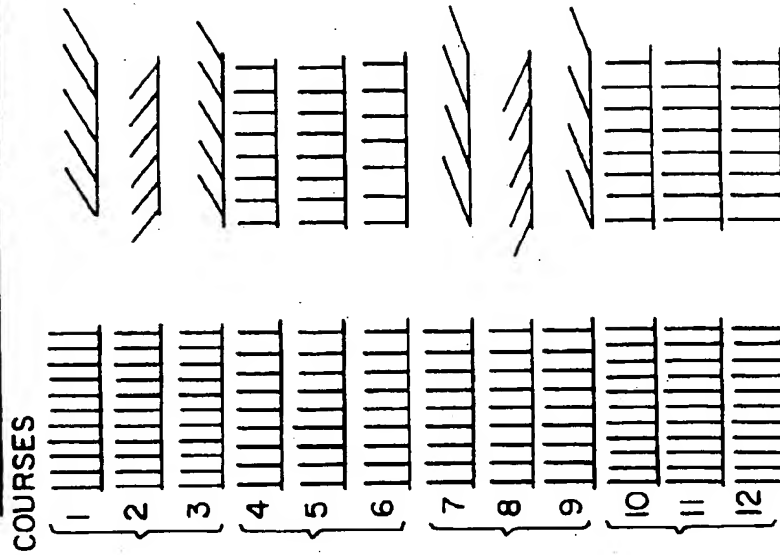


FIG. 8C

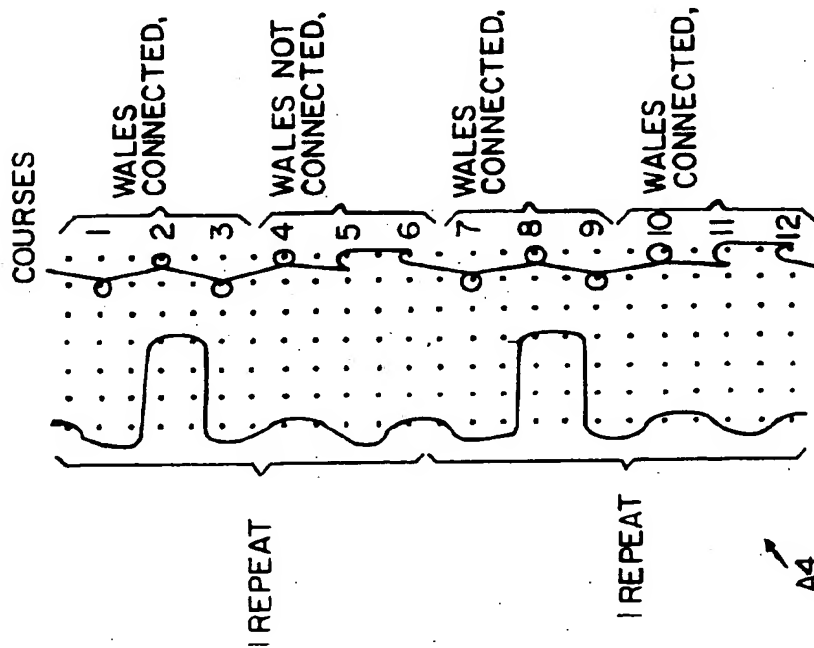


FIG. 8B

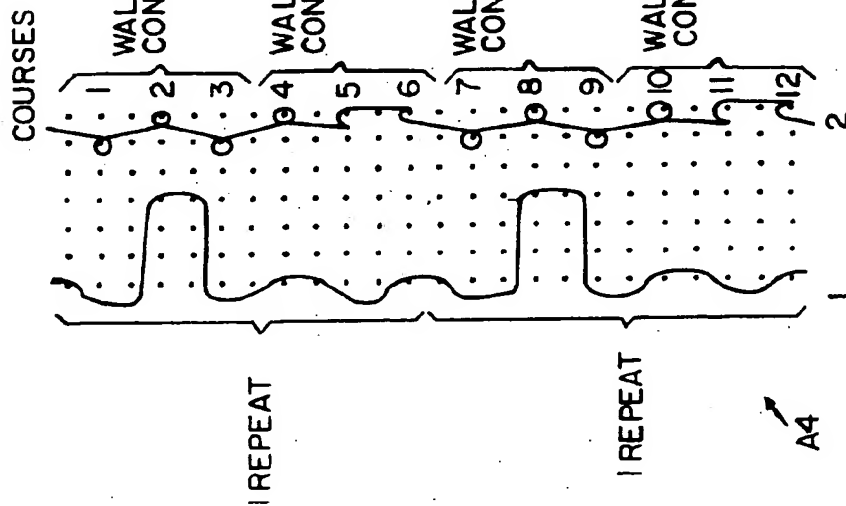


FIG. 8A